



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM304V2000101-3

Job Sheet 178711



Part No: RBEM304V2000101-3

Job Qty: 1 ea

Part Name: Pin Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/6/18

Job Tracking No:

Due Date: 6/12/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBEM304V2000101 Rev.1 IPP Rev. A 18.06.06 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		6/12/18	0.00	0.00	Purchasing		4/18/06/12
110	Packaging	1 pcs		6/12/18	0.00	0.00	Packaging2		4/18/06/12
120	QC	1 pcs		6/12/18	0.00	0.00	QC6		38
121	Small Fab	1 pcs		6/12/18	0.00	1.00	Small Fab-5		9-89
122	QC	1 pcs		6/12/18	0.00	0.00	QC5		
130	Packaging	1 pcs		6/12/18	0.00	0.00	Packaging3-1		
140	QC21-SA	1 Ea		6/12/18	0.00	0.00	QC21		18 06 24

Part Op 100 - Issue P/O: 040122 MANUFACTURE RBEM304V2000101-3 AS PER DWG Supplier: METEC ***SEE
 Descriptions: DEVIATION ATTACHED*** Certificate of conformity is required
 121 - Assemble as per DWG. attach flags to rings and to pins.
 130 - Bag and tag.

June 06 x 2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM304V2000101-3P	Wiper Locking Pins	2 (2 ea)	100-Purchasing	5080452
90905A673	Split Ring, Ø1-1/16 OD x Ø15/16 ID x 1/8	2 Ea (2 ea)	121-Small Fab	
NAS1756-12	Remove Before Flight	2 Ea (2 ea)	121-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBEM304V2000101-3P	2	0	0
121-Small Fab	90905A673	2	0	0
	NAS1756-12	2	377	0

Part Specifications

Specifications could not be found.

Plex 6/6/18 11:39 AM dart.Lussier.Patrick

DART
AEROSPACE

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S080462



Part: RBEM304V2000101-3

Job No: 178711

Serial No/Batch: S080462

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 06/12/18



Dart Aerospace Ltd.
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Canada

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PURCHASE ORDER **PO040122**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040122
PO Date: 6/6/18
Due Date: 6/12/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lussier, PatrickPhone:

Via: Ground
Pymt Terms: Net 60

Freight Terms:
Special Comments:

Revision 1

Items												
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		RBEM304V2000101-3P			Wiper Locking Pins	Firmed	6/12/18	2 Ea	2 0 Ea	2 Ea	\$307.15/Ea At 1866/12	\$614.30
Line Item Note		Possible Warranty (PO37524) W/O 178711										
Grand Total:											\$614.30	

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Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 6/12/18 2:14 PM dart.Lussier.Patrick



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	P.O. Number
2	RBEM304V2000101-3 Rev.1	Wiper Locking Pin	40122

MATERIAL: supplied by METEC

DAS
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We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in blue ink that reads "Heather Nixon".

Heather Nixon

Vankleek Hill, June 12, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
Wiper Locking Pin, dwg # RBEM304V2000101-3 Rev.1 Replacement Pins - Pins shipped with delivery slip # 22784 were returned through Dart Quality Control		Each		2	
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					
Received by _____		Thank you for your order!			



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K6A 1K7

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same

Quantity	Part Number	Part Name	P.O. Number
1	RBEM304V2000101-3	Wiper Locking Pin	40122

We hereby certify that the above parts were made in conformance with applicable drawings.

DAC
38
9-88

METEC Metal Technology Inc.


Shigi Walz

Vankleek Hill, June 13, 2018